

## 11 - BODY SHELL AND BODY JIG

### *Fuel tank on the 505 Saloon*

From the 1984 models, 505 vehicles are equipped with a 70 litre plastic fuel tank in place of the 52 litre steel fuel tank.

The Parts Department will supply a single type body shell to which either of these types of tank can be fitted.

You will find, on the following page, details of the operation to be carried out when replacing the body shell on vehicles made prior to and since the commencement of the 1984 model year.

Reference Points	Operations to be carried out	
	→ 84 model year (steel tank)	→ 84 model year (plastic tank)
A - REAR AND SIDE SECURING POINTS		Cut off the two brackets along line (a)
B - FRONT SECURING POINT	Place a bracket (1) Part No. 7252.58 between the front securing point and the tank.	Fix the tank in place with the carrier (2) directly against the front securing point.
C - LH WHEEL ARCH BAFFLE		Cut off the baffle along the line (b)
D - SPARE WHEEL CARRIER LATCH	Drill a 17,5 mm diameter hole in the punched recess (3) and fit the original latch.	

#### IMPORTANT :

*All cuts made must be protected by primer and coated with anti-chipping compound to cover the requirements of the 6 year anti-corrosion warranty.*

